

BHARAT HEAVY ELECTRICALS LIMITED
QUALITY PLAN for CREPE PAPER
QAP No: QA/TCB/BO/132 Rev:00 Date: 29/05/2017

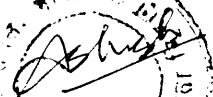
Sr. No.	Components/ Operation & Description or Test	Type of check	Quantum of check/ Sampling With basis	Reference Document for Testing	Acceptance Norms	Format of reco	Inspection By		Remarks
							M	C	

	CREPE KRAFT PAPER								
1.0	Visual check, thickness	Visual & Dimensional	Single Sampling Plans of IS 2500 part I (Inspection Level: I (Normal Inspection) AQL:4%	As per BHEL Spec	TC	P	W		
2.0	Checks for -		One sample per thickness per lot	As per BHEL Spec	TC	P	W		
a)	Moisture content	Physical		As per BHEL Spec					
b)	Hill count	Physical		As per BHEL Spec					
c)	Substance	Physical		As per BHEL Spec					
d)	Machine Direction Tensile strength	Mechanical		As per BHEL Spec					
e)	Elongation	Mechanical		As per BHEL Spec					
f)	Ash content	Chemical		As per BHEL Spec					
g)	Conductivity	Electrical		As per BHEL Spec					
h)	pH Value	Chemical		As per BHEL Spec					

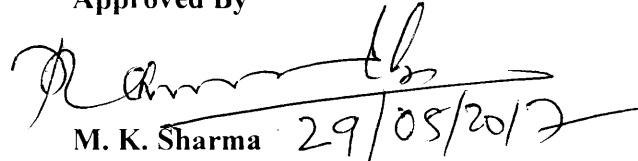
Legend:

P-Perform, W-Witness, R-Record Review, M-Manufacturer, C-BHEL/TPIA

Prepare By


Ashish Mohan Telgote
Sr. Engineer (QA/TCB)

Approved By


M. K. Sharma 29/05/2017
AGM (QTR & QIX)
M. K. SHARMA
अपर महाप्रबंधक (गुणता नियंत्रण) / Asst. Manager (QTR)
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बी.एच.ई.एल., भोपाल / BHEL, BHOPAL